

# **Engineered Adhesive Solutions** www.parafix.com



# TECHNICAL DATA SHEET

PCC Product Code: ALU1001805F

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#### Face Material

#### **ALU100**

100μ conformable aluminium foil, produced from a 99% Aluminium alloy, it has excellent properties and resistant to moisture vapour transmission. It is very durable and is excellent for embossing. The naturally decorative surface can be enhanced through use of colours and tones.

### **Typical Properties**

Thickness/Calliper  $100\mu$ 

Tensile strength (range) MPa \*

(\*depending on thickness) 55 – 550 MPa

#### Adhesive

#### **PCC 18**

PCC 18 is a permanent Acrylic Pressure Sensitive Adhesive with an excellent clarity.

This is a permanent adhesive with a very high adhesion combined with good tack and shear resistance.

PCC 18 has good resistance to the effect of migration of phthalate plasticiser and of UV and oxidisation.

## Typical Properties\*

Adhesion (FTM 1) (N/25mm) 14.5 (FTM 9)(N/25mm) 7.5 Tack Shear Strength (FTM 8) (hours) >15

The normal upper service temperature is 100°C. The lower application temperature is 5°C and adhesion can be maintained down to > minus 5°C.

### Release Liner

87 g 1 side White Clay Coated Kraft, 1 side solventless silicone coated release paper.

### Typical properties\*

Weight  $87gsm \pm 5 gsm$ 

Thickness 92u ± 8micron

Tear MD 430mN 500mN CD

Release Values 17.5 ±7.5 Low speed g/25mm

The above data represents the averages obtained in our Laboratory. Specification for use and final result's correspond to our best technical experience but cannot be intended as our commitment of liability. User will determine the suitability of the product and method of application for each specific use.