



# Technical Data Sheet

## 3M™ High Performance Double Coated Tape 9086

### Product Description

3M™ Double Coated Tapes with 3M™ Adhesive 375 provides a high level of adhesive peel and shear performance. The adhesive system used on these products provides good adhesion to both high and low surface energy substrates. The excellent initial tack ensures that a bond of good integrity is achieved soon after application.

### Technical Information Note





The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

### Typical Physical Properties

Property	Values	Additional Information
Adhesive Type	Modified Acrylic	
Adhesive Carrier	Tissue	
Liner	Paper (Glassine)	
Liner Thickness	0.07 mm	
Color	Translucent	
Liner Color	White with Black 3M Logo	<a href="#">View</a>
Test Name: Primary		
Total Tape Thickness (mil)	7.5 mil	<a href="#">View</a>
Test Method: ASTM D3652		
Total Tape Thickness (mm)	0.019 mm	<a href="#">View</a>
Test Method: ASTM D3652		

Liner Thickness 3 mil

### Typical Performance Characteristics

Property	Values	Additional Information
Short Term Temperature Resistance	248 °F	
Short Term Temperature Resistance	120 °C	
Long Term Temperature Resistance	85 °C	
Long Term Temperature Resistance	185 °F	
Static Shear	10000 min	View 
Test Method: ASTM D3654 Notes: 1 in <sup>2</sup> sample size		
Static Shear	10000 min	View 
Test Method: ASTM D3654 Notes: 1 in <sup>2</sup> sample size		
Solvent Resistance	Good	
UV Resistance	Excellent	
180° Peel Adhesion	15 N/cm	View 
Test Method: ASTM D3330  Test Name: Faceside Dwell/Cure Time: 72.0 Dwell Time Units: hr Temp C: 23C Temp F: 72F Environmental Condition: 50%RH Substrate: ABS Backing: Aluminum Foil  Notes: 12 in/min (300 mm/min)		
180° Peel Adhesion	137 oz/in	View 
Test Method: ASTM D3330		

Test Name: Faceside  
Dwell/Cure Time: 72.0  
Dwell Time Units: hr  
Temp C: 23C  
Temp F: 72F  
Environmental Condition: 50%RH  
Substrate: ABS  
Backing: Aluminum Foil

Notes: 12 in/min (300 mm/min)

180° Peel Adhesion

16 N/cm

View 

Test Method: ASTM D3330

Test Name: Faceside  
Dwell/Cure Time: 72.0  
Dwell Time Units: hr  
Temp C: 23C  
Temp F: 72F  
Environmental Condition: 50%RH  
Substrate: Stainless Steel  
Backing: Aluminum Foil

Notes: 12 in/min (300 mm/min)

180° Peel Adhesion

146 oz/in

View 

Test Method: ASTM D3330

Test Name: Faceside  
Dwell/Cure Time: 72.0  
Dwell Time Units: hr  
Temp C: 23C  
Temp F: 72F  
Environmental Condition: 50%RH  
Substrate: Stainless Steel  
Backing: Aluminum Foil

Notes: 12 in/min (300 mm/min)

180° Peel Adhesion

18 N/cm

View 

Test Method: ASTM D3330

Test Name: Faceside  
Dwell/Cure Time: 72.0  
Dwell Time Units: hr  
Temp C: 23C  
Temp F: 72F  
Environmental Condition: 50%RH  
Substrate: Polycarbonate (PC)  
Backing: Aluminum Foil

Notes: 12 in/min (300 mm/min)

180° Peel Adhesion

162 oz/in

View 

Test Method: ASTM D3330

Test Name: Faceside  
Dwell/Cure Time: 72.0  
Dwell Time Units: hr  
Temp C: 23C  
Temp F: 72F  
Environmental Condition: 50%RH  
Substrate: Polycarbonate (PC)  
Backing: Aluminum Foil

Notes: 12 in/min (300 mm/min)

180° Peel Adhesion

16 N/cm

View 

Test Method: ASTM D3330

Test Name: Faceside  
Dwell/Cure Time: 72.0  
Dwell Time Units: hr  
Temp C: 23C  
Temp F: 72F  
Environmental Condition: 50%RH  
Substrate: Glass  
Backing: Aluminum Foil

Notes: 12 in/min (300 mm/min)

180° Peel Adhesion

146 oz/in

View 

Test Method: ASTM D3330

Test Name: Faceside  
Dwell/Cure Time: 72.0  
Dwell Time Units: hr  
Temp C: 23C  
Temp F: 72F  
Environmental Condition: 50%RH  
Substrate: Glass  
Backing: Aluminum Foil

Notes: 12 in/min (300 mm/min)

180° Peel Adhesion

7 N/cm

View 

Test Method: ASTM D3330

Test Name: Faceside  
Dwell/Cure Time: 72.0  
Dwell Time Units: hr  
Temp C: 23C  
Temp F: 72F  
Environmental Condition: 50%RH  
Substrate: High Density Polyethylene (HDPE)  
Backing: Aluminum Foil

Notes: 12 in/min (300 mm/min)

180° Peel Adhesion

68 oz/in

View 

Test Method: ASTM D3330

Test Name: Faceside  
Dwell/Cure Time: 72.0  
Dwell Time Units: hr  
Temp C: 23C  
Temp F: 72F  
Environmental Condition: 50%RH  
Substrate: High Density Polyethylene (HDPE)  
Backing: Aluminum Foil

Notes: 12 in/min (300 mm/min)

180° Peel Adhesion

13 N/cm

View 

Test Method: ASTM D3330

Test Name: Faceside  
Dwell/Cure Time: 72.0  
Dwell Time Units: hr  
Temp C: 23C  
Temp F: 72F  
Environmental Condition: 50%RH  
Substrate: High Pressure Laminate  
Backing: Aluminum Foil

Notes: 12 in/min (300 mm/min)

180° Peel Adhesion

119 oz/in

View 

Test Method: ASTM D3330

Test Name: Faceside  
Dwell/Cure Time: 72.0  
Dwell Time Units: hr  
Temp C: 23C  
Temp F: 72F  
Environmental Condition: 50%RH  
Substrate: High Pressure Laminate  
Backing: Aluminum Foil

Notes: 12 in/min (300 mm/min)

Plasticizer Resistance

Good

View 

Notes: It is suggested that an evaluation is conducted prior to use to ensure compatibility. Dwell of 10 days at 158°F (70°C) will usually accelerate any potential plasticizer problems. Plasticizers typically found in materials like PVC and some rubbers.

## Storage and Shelf Life

Store in original carton at 70°F (21°C) and 50% relative humidity.

If stored under proper conditions, product retains its performance and properties for 24 months from date of manufacture.

## Bottom Matter

3M

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## Trademarks

3M is a trademark of 3M Company.

## Automotive Disclaimer

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## Handling/Application Information

Application Examples

- POP Displays
- Plastic Extrusions
- Metal Fabrication
- Blister Packs and Packaging
- Sports Equipment



- Badge and Nameplates
- Indoor/Outdoor Signs
- Fabric and Leather Stitching
- Blind Manufacturers
- Print Finishing
- Furniture Trim
- Splicing

## References

Property	Values
3m.com Product Page	<a href="https://www.3m.com/3M/en_US/p/d/b40071907/">https://www.3m.com/3M/en_US/p/d/b40071907/</a>
Safety Data Sheet SDS	<a href="https://www.3m.com/3M/en_US/company-us/SDS-search/results/?gsaAction=msdsSRA&amp;msdsLocale=en_US&amp;co=ptn&amp;q=9086">https://www.3m.com/3M/en_US/company-us/SDS-search/results/?gsaAction=msdsSRA&amp;msdsLocale=en_US&amp;co=ptn&amp;q=9086</a>

## ISO Statement

This product was manufactured under a quality system registered to ISO 9001 standards.

## Information

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