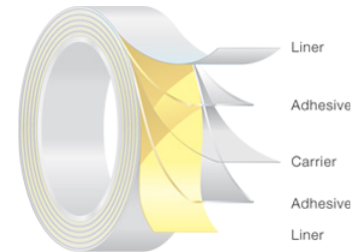


TECHNICAL DATA SHEET

MED 6369R Double-Coated Film

MED 6369R is a double-coated, thin, conformable, transparent polyester film with a patented moisture resistant WetStick™ adhesive on both sides. This product's unique adhesive is designed to provide high initial tack and high adhesion to the skin and to hydrophilic fabrics, even when exposed to moisture during prolonged surgical procedures. This product has two liners: a heavy duty liner on the outside, and a yellow liner on the inside.



Typical Application:

Designed for self-adhesive edges for surgical drapes while adhering to both the skin and hydrophobic fabrics, as well as mounting of medical devices to the skin where moist conditions may exist.

Features and Benefits:

- Transparent
- Moisture resistant
- Adhesion to moist conditions
- Die-cuttable
- Gamma and EtO sterilizable

Product Construction			
	Typical Values*		Description
Inside Liner Thickness	2.2 mils	55 µm	Yellow super-calendered glassine
Adhesive Thickness - Inside	1.8 mils	45 µm	WetStick™ synthetic rubber adhesive designed for medical applications
Carrier Thickness	0.5 mils	12 µm	Transparent polyester film
Adhesive Thickness - Outside	1.8 mils	45 µm	WetStick™ synthetic rubber adhesive designed for medical applications
Outside Liner Thickness	2.6 mils	65 µm	White super-calendered glassine

Physical Properties (Not intended as a specification.)				
	Test Method**	Typical Values*		
Peel Adhesion on Polyethylene (PE) - Inside	TDS-02	3.0 lbf/in	13.0 N/25 mm	
Peel Adhesion on Polyethylene (PE) - Outside	TDS-02	3.1 lbf/in	13.5 N/25 mm	
Peel Adhesion on Stainless Steel (SS) - Inside	TDS-03	4.8 lbf/in	21.0 N/25 mm	
Peel Adhesion on Stainless Steel (SS) - Outside	TDS-03	4.8 lbf/in	21.0 N/25 mm	
Liner Release - Inside Liner	TDS-06	1.2 oz/in	35 g/25 mm	
Liner Release - Outside Liner	TDS-06	1.4 oz/in	35 g/25 mm	
Dynamic Shear - Inside	TDS-11	32 lbf/in	140 N/25 mm	
Dynamic Shear - Outside	TDS-11	32 lbf/in	140 N/25 mm	
Finat Tack - Inside	TDS-08	1.8 lbf/in	8 N/25 mm	
Finat Tack - Outside	TDS-08	1.8 lbf/in	8 N/25 mm	

*Refer to product specifications for material acceptance limits. **Test method information available upon request.

For questions or to order, please contact your strategic account director or visit our website: vancive.averydennison.com

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Storage and Shelf Life

Two years when stored at 23°C (73°F), 50% relative humidity, out of direct sunlight, in original packaging.

Safety

Customers/users have full responsibility to determine the suitability of Vancive products for applications in their business. This includes both safety and biocompatibility assessments. Material Safety Data Sheets (MSDS) will be provided upon request, as well as summaries of components' biocompatibility testing results (ISO 10993), where available. Customers should perform their own assessments on final products in compliance with applicable regulatory requirements.

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